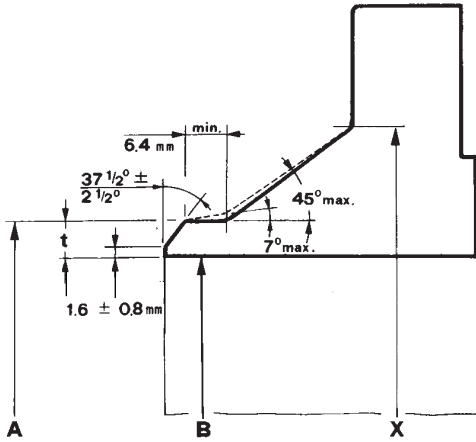
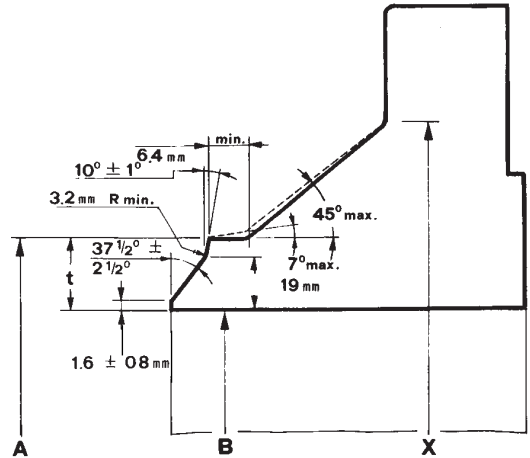




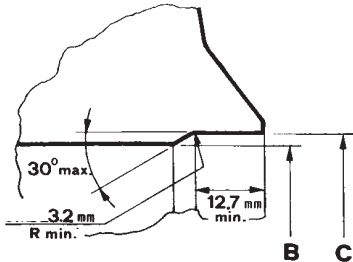
# ESTREMITÀ DA SALDARE DITESTA WELDING ENDS



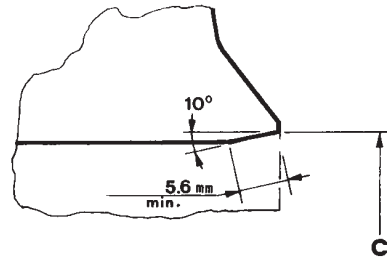
- PER SPESSORI (t) DA 4.8 A 22.2 mm
- FOR WALL THICKNESSES (t) 0.19" TO 0.88"



- PER SPESSORI (t) MAGGIORI DI 22.2 mm
- FOR WALL THICKNESSES (t) GREATER THAN 0.88"

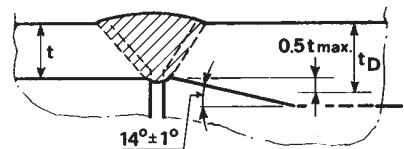
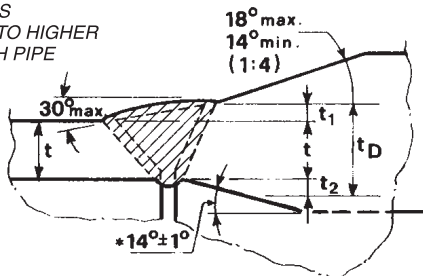
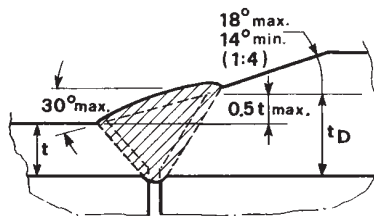


- PROFILO INTERNO PER L'IMPIEGO DI ANELLI DI CONTENIM. RETTANGOLARI
- INSIDE CONTOUR FOR USE WITH RECTANGULAR BACKING RING



- PROFILO INTERNO PER L'IMPIEGO DI ANELLI DI CONTENIMENTO CONICI
- INSIDE CONTOUR FOR USE WITH TAPER BACKING RING

- PROFILI PER SPESSORI DISUGUALI DELLE ESTREMITÀ DA SALDARE A TUBI AD ALTA RESISTENZA
- DESIGNS FOR UNEQUAL THICKNESS WELDING TO HIGHER STRENGTH PIPE



NOTA: Nè  $t_1$  o  $t_2$ , nè  $t_1 + t_2$  devono superare 0.5 t.

NOTE: Neither  $t_1$ ,  $t_2$ , nor  $t_1 + t_2$  shall exceed 0.5 t.

Quando il minimo limite di snervamento delle parti da unire non è uguale, il metallo di apporto della saldatura deve avere proprietà meccaniche almeno uguali a quelle della parte più resistente e di spessore minimo,  $t_D$ , deve essere almeno  $t$  volte il rapporto del minimo limite di snervamento del tubo e della flangia, ma non deve superare 1.5 t.

When the minimum specified yield strengths of the sections to be joined are unequal, the deposited weld metal shall have mechanical properties at least equal to those of the section having the higher strength, and the minimum thickness,  $t_D$ , shall be at least  $t$  times the ratio of minimum specified yield strength of pipe and flange, but not to exceed 1.5 t.